



# TILLMAN®

## 6221 | Lightweight Cotton, Fire Resistant Welding Cape

### SPECIFICATION SHEET

#### Description

The Tillman lightweight flame resistant cotton welding cape is designed to self-extinguish when exposed to flame or thermal ignition sources. This cape with a snap closure provides resistance against sparks, spatter and accidental flame.

#### Features

- Offered in sizes S, M, L, XL, 2X, 3X, 4X, 5X
- Made from flame resistant, 100% cotton Westex® FR7A®
- 9 oz flame resistant 100% cotton fabric meets ASTM D6413-10
- ASTM D6413-10 is used to determine a pass/fail criteria for ASTM F1506, which requires a maximum char length of 6 inches
- Rugged snap closure
- Made to fit over shirts
- Maintains flame resistance for up to 50 home washings at 145°F or 25 commercial washings up to 165°F
- Offers protection from sudden flame exposure, welding sparks and spatter



#### Technical Specifications

**Jacket Material:** 9 oz Westex FR-7A Flame Resistant Cotton  
**Jacket Color:** Green  
**Closure:** Snaps  
**Flame Resistance:** ASTM D 6413-10  
**Arc Rating:** NA  
**Reflectivity:** NA

#### Applications

- Construction sites
- Wind energy
- Demolition & salvage
- Steel Mills
- Manufacturing
- Road construction
- Farming & Agriculture
- Shipyards
- TIG Welding
- MIG Welding

#### Packaging Information

| Size     | SKU    | Piece Information |           |       | Master Pack Info - 24 Pcs |              |       |       |       |        |
|----------|--------|-------------------|-----------|-------|---------------------------|--------------|-------|-------|-------|--------|
|          |        | Piece UPC         | Chest (") | L (") | Wt                        | Inner Pk UPC | L (") | W (") | H (") | Wt Lbs |
| Small    | 6221S  | 608134622022      | 36-38     | NA    |                           |              | 18    | 15    | 15    | 24     |
| Medium   | 6221M  | 608134622015      | 40-42     | NA    |                           |              | 18    | 15    | 15    | 26     |
| Large    | 6221L  | 608134622008      | 44-46     | NA    |                           |              | 18    | 15    | 15    | 28     |
| X Large  | 6221XL | 608134622046      | 48-50     | NA    |                           |              | 18    | 15    | 15    | 30     |
| 2X Large | 62212X | 608134622053      | 52-54     | NA    |                           |              | 18    | 15    | 15    | 32     |
| 3X Large | 62213X | 608134622060      | 56-58     | NA    |                           |              | 18    | 15    | 15    | 34     |
| 4X Large | 62214X | 608134622077      | 60-62     | NA    |                           |              | 18    | 15    | 15    | 36     |
| 5X Large | 62215X | 608134622084      | 64-66     | NA    |                           |              | 18    | 15    | 15    | 38     |

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Warning — Gloves are cut-resistant, not cut proof. Extreme caution should be used when handling sharp objects and around machinery. Read, understand and follow all labels and instructions prior to use. Inspect gloves before each use and remove from service if there is any evidence of damage or excessive wear.