Welding Curtains

Don’t risk exposure. Tillman stocks a full range of curtain materials that will protect the casual passerby from harmful radiation.

**TRANSPARENT VINYLs**

### 14 mil Flame-Retardant Transparent Vinyls

<table>
<thead>
<tr>
<th>Color</th>
<th>Stock Sizes</th>
<th>Roll Goods</th>
</tr>
</thead>
<tbody>
<tr>
<td>600=GRAY</td>
<td>- R64 6’ x 4’ Replacement curtain</td>
<td>(       ) - 64 64&quot; wide, 100 yd. roll, 148 lbs. per roll</td>
</tr>
<tr>
<td>601=YELLOW</td>
<td>- R66 6’ x 6’ Replacement curtain</td>
<td>(       ) - 74 74&quot; wide, 86 yd. roll, 150 lbs. per roll</td>
</tr>
<tr>
<td>602=GREEN</td>
<td>- R68 6’ x 8’ Replacement curtain</td>
<td>(       ) - 84 84&quot; wide, 75 yd. roll, 145 lbs. per roll</td>
</tr>
<tr>
<td>603=ORANGE</td>
<td>- R610 6’ x 10’ Replacement curtain</td>
<td>(       ) - 100 100&quot; wide, 53 yd. roll, 150 lbs. per roll</td>
</tr>
</tbody>
</table>

**Custom Sizes**

- C Custom curtain grommets along top
- R Custom curtain grommets all around

**Roll Goods**

- 600, 601, 602, 603, 604, 606

### 16 mil Fire-Retardant Transparent Vinyls

<table>
<thead>
<tr>
<th>Color</th>
<th>Stock Sizes</th>
<th>Roll Goods</th>
</tr>
</thead>
<tbody>
<tr>
<td>606</td>
<td>- R64 6’ x 4’ Replacement curtain</td>
<td>(       ) - 64 64&quot; wide, 100 yd. roll, 146 lbs. per roll</td>
</tr>
<tr>
<td>607</td>
<td>- R66 6’ x 6’ Replacement curtain</td>
<td>(       ) - 74 74&quot; wide, 86 yd. roll, 150 lbs. per roll</td>
</tr>
<tr>
<td>608</td>
<td>- R68 6’ x 8’ Replacement curtain</td>
<td>(       ) - 84 84&quot; wide, 75 yd. roll, 145 lbs. per roll</td>
</tr>
<tr>
<td>609</td>
<td>- R610 6’ x 10’ Replacement curtain</td>
<td>(       ) - 100 100&quot; wide, 53 yd. roll, 150 lbs. per roll</td>
</tr>
</tbody>
</table>

**Custom Sizes**

- C Custom curtain grommets along top
- R Custom curtain grommets all around

**Roll Goods**

- 600, 601, 602, 603, 604, 606

### 40 mil Fire-Retardant Transparent Orange Vinyl

<table>
<thead>
<tr>
<th>Color</th>
<th>Stock Sizes</th>
<th>Roll Goods</th>
</tr>
</thead>
<tbody>
<tr>
<td>623</td>
<td>- R64 6’ x 4’ Replacement curtain</td>
<td>(       ) - 64 64&quot; wide, 100 yd. roll, 146 lbs. per roll</td>
</tr>
<tr>
<td>624</td>
<td>- R66 6’ x 6’ Replacement curtain</td>
<td>(       ) - 74 74&quot; wide, 86 yd. roll, 150 lbs. per roll</td>
</tr>
<tr>
<td>625</td>
<td>- R68 6’ x 8’ Replacement curtain</td>
<td>(       ) - 84 84&quot; wide, 75 yd. roll, 145 lbs. per roll</td>
</tr>
<tr>
<td>626</td>
<td>- R610 6’ x 10’ Replacement curtain</td>
<td>(       ) - 100 100&quot; wide, 53 yd. roll, 150 lbs. per roll</td>
</tr>
</tbody>
</table>

**Custom Sizes**

- C Custom curtain grommets along top
- R Custom curtain grommets all around

**Roll Goods**

- 600, 601, 602, 603, 604, 606

### 12 oz. Olive Drab Duck Canvas

<table>
<thead>
<tr>
<th>Color</th>
<th>Stock Sizes</th>
<th>Roll Goods</th>
</tr>
</thead>
<tbody>
<tr>
<td>583</td>
<td>- R64 6’ x 4’ Replacement curtain</td>
<td>(       ) - 64 64&quot; wide, 100 yd. roll, 220 lbs. per roll</td>
</tr>
<tr>
<td>584</td>
<td>- R66 6’ x 6’ Replacement curtain</td>
<td>(       ) - 74 74&quot; wide, 86 yd. roll, 220 lbs. per roll</td>
</tr>
<tr>
<td>585</td>
<td>- R68 6’ x 8’ Replacement curtain</td>
<td>(       ) - 84 84&quot; wide, 75 yd. roll, 220 lbs. per roll</td>
</tr>
<tr>
<td>586</td>
<td>- R610 6’ x 10’ Replacement curtain</td>
<td>(       ) - 100 100&quot; wide, 53 yd. roll, 220 lbs. per roll</td>
</tr>
</tbody>
</table>

**Custom Sizes**

- C Custom curtain grommets along top
- R Custom curtain grommets all around

**Roll Goods**

- 600, 601, 602, 603, 604, 606

### 13 mil Fire-Retardant Vinyl Coated Polyester

<table>
<thead>
<tr>
<th>Color</th>
<th>Stock Sizes</th>
<th>Roll Goods</th>
</tr>
</thead>
<tbody>
<tr>
<td>611</td>
<td>- R64 6’ x 4’ Replacement curtain</td>
<td>(       ) - 64 64&quot; wide, 100 yd. roll, 116 lbs. per roll</td>
</tr>
<tr>
<td>612</td>
<td>- R66 6’ x 6’ Replacement curtain</td>
<td>(       ) - 74 74&quot; wide, 86 yd. roll, 116 lbs. per roll</td>
</tr>
<tr>
<td>613</td>
<td>- R68 6’ x 8’ Replacement curtain</td>
<td>(       ) - 84 84&quot; wide, 75 yd. roll, 116 lbs. per roll</td>
</tr>
<tr>
<td>614</td>
<td>- R610 6’ x 10’ Replacement curtain</td>
<td>(       ) - 100 100&quot; wide, 53 yd. roll, 116 lbs. per roll</td>
</tr>
</tbody>
</table>

**Custom Sizes**

- C Custom curtain grommets along top
- R Custom curtain grommets all around

**Roll Goods**

- 600, 601, 602, 603, 604, 606

**PLEASE NOTE:**

When ordering curtains, order height then width. Fractions of a foot will be billed to next full foot. Be sure to add 10% to width for proper drape. Actual finished size may vary 3” in height and width.

**GROMMET PLACEMENT:**

- On curtains (C) grommets are set every 12” along top and at each corner.
- On replacement curtains for screens (R) measuring less than 50 sq. ft., grommets are set on 12” centers on all sides. For over 50 sq. ft., grommets are set on top and two sides.

**TEMPERATURES AND APPLICATIONS**

Temperatures and applications are intended as guidelines and not as guarantees of performance.
Welding Curtains

Don’t risk exposure. Tillman stocks a full range of curtain materials that will protect the casual passerby from harmful radiation.

TRANSPARENT VINYLs

14 mil Flame-Retardant Transparent Vinyls

600, 601, 602, 603, 604, 606

Product provides optical protection when visibility is required for the casual viewer or passerby. It is formulated to disperse arc image and allow light back into work area. CFM approved.

The following numbers designate the vinyl color. Please insert in place of the parenthesis when ordering.

600 = GRAY; 601 = YELLOW; 602 = GREEN; 603 = ORANGE; 604 = BLUE; 606 = SHADE 8

Stock Sizes

( ) - R64 6’ x 4’ Replacement curtain
( ) - R66 6’ x 6’ Replacement curtain
( ) - R68 8’ x 8’ Replacement curtain
( ) - R610 6’ x 10’ Replacement curtain

Custom Sizes (specify height x width)

( ) - C Custom curtain grommets along top
( ) - R Custom curtain grommets all around

Roll Goods

( ) - 64 64” wide, 100 yd. roll, 148 lbs. per roll
( ) - 74 74” wide, 60 yd. roll, 150 lbs. per roll

14 mil Flame-Retardant Transparent Vinyl Pre-Grommeted Rolls

600, 601, 602, 603, 604, 606

Easy to use 25 yard long rolls are pre-grommeted every 12”. Designed for temporary use only. Two widths are available: 64” or 74”. Available in all 14 mil transparent vinyl colors.

600 = GRAY; 601 = YELLOW; 602 = GREEN; 603 = ORANGE; 604 = BLUE; 606 = SHADE 8

Roll Goods

( ) - 2564 64” wide, 25 yd.
( ) - 2574 74” wide, 25 yd.

PLEASE NOTE:

When ordering curtains, order height then width. Fractions of a foot will be billed to next full foot. Be sure to add 10% to width for proper drape. Actual finished size may vary 3” in height and width.

GROMMET PLACEMENT:

- On curtains (C) grommets are set every 12” along top and at each corner.
- On replacement curtains for screens (R) measuring less than 50 sq. ft., grommets are set on 12” centers on all sides. For over 50 sq. ft., grommets are set on top and two sides.

Welding Curtains

TRANSPARENT VINYLs

16 mil Fire-Retardant Transparent Clear Vinyl

605

- UV blocking, but not recommended for welding
- CFM approved

Custom Sizes

605 - C Custom curtain grommets along top
605 - R Custom curtain grommets all around

Roll Goods

605-72 72” wide, 53 yd. roll, 100 lbs. per roll

Roll Goods

605-72 72” wide, 100 yd. roll, 220 lbs. per roll

605-74 74” wide, 100 yd. roll, 290 lbs. per roll

NON-TRANSPARENT CANVAS VINYLs

12 oz. Olive Drab Duck Canvas

583

- General purpose material resists flame, water, and mildew
- Most economical
- Meets CPAI-84

Stock Sizes

583 - R64 6’ x 4’ Replacement curtain
583 - R66 6’ x 6’ Replacement curtain
583 - R68 8’ x 8’ Replacement curtain
583 - R610 6’ x 10’ Replacement curtain

Custom Sizes

583 - C Custom curtain grommets along top
583 - R Custom curtain grommets all around

Roll Goods

583-60 60” wide, 100 yd. roll, 220 lbs. per roll
583-72 72” wide, 100 yd. roll, 290 lbs. per roll

40 mil Fire-Retardant Transparent Orange Vinyl

623

- Used in high abrasion applications
- Excellent protection from ultra-violet rays and welding flash
- CFM approved

Custom Sizes

623 - C Custom curtain grommets along top
623 - R Custom curtain grommets all around

Roll Goods

623-48 48” wide, 33 yd. roll, 107 lbs. per roll

13 mil Fire-Retardant Vinyl Coated Polyester

611, 612, 614

Strong lightweight material resists flame, water, mildew, and most acids. Ideal for welding applications, privacy, dividers, spray areas, and draft control. CFM approved.

611 = YELLOW; 612 = DARK GREEN; 614 = BLUE

Custom Sizes

( ) - C Custom curtain grommets along top
( ) - R Custom curtain grommets all around

Roll Goods

( ) - 61 61” wide, 75 yd. roll, 116 lbs. per roll

Visit www.jtillman.com for technical details on each color.

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